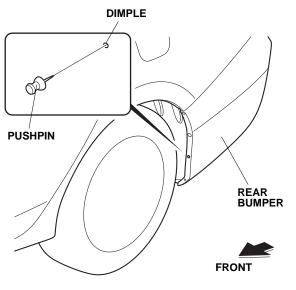
	Accessory REAR UNDER SPOILERS		Application 2015 ACCORD HYBRID	Publications No. VERSION 1
INSTRUCTIONS	P/N 08F03-T2A-101			Issue Date AUG 2014
PARTS LIST		2	Alcohol swabs	
Right rear under spoiler				
Left rear under spoiler			nper clip y not used)	-
Right template				
Right template				
	o qu		OLS AND SUPPLIES REQUI	RED
Left template		Pnii Driil	lips screwdriver	
	~	3 mm, 10 mm and 12 mm Drill bits		
	o qU	-	protection (face shield, safety	y goggles, etc.)
		File		
4 Clips A	\frown	Tap	hpin e	
			sking tape	
			gonal cutters	
2 Clips B			e following tools are available t I Equipment Program. On the	
2 Self-tapping screws		Ser the • Ru	vice Bay > Tool and Equipment number under "Search". Or, c ubber Roller (T/N MHLE540) m Tool Set (T/N SOJATP2014	nt Program, then enter all 888-424-6857.
	(\mathbb{X})		stration of the Rear Under S	
2 Spring nuts	σ			~~~
6 Seals				
Spacer				
(I.			V	RIGHT REAR
			LEFT REAR UNDER SPOILER	UNDER SPOILER QB20117AB

INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

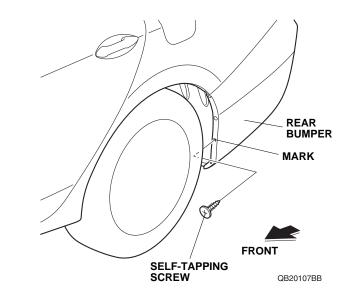
NOTE:

- Do not to damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean and wax the areas to be covered with a highquality paste wax.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.
- 1. Using a pushpin, pierce the rear bumper at the dimple on the rear fenderwell.

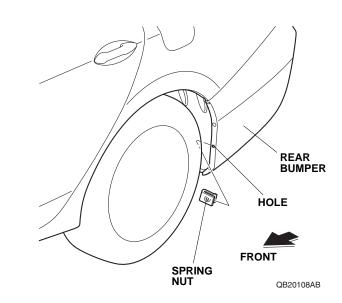


QB20106AB

2. Thread a self-tapping screw into the pierced mark to make a hole in the rear bumper. Remove the self-tapping screw.

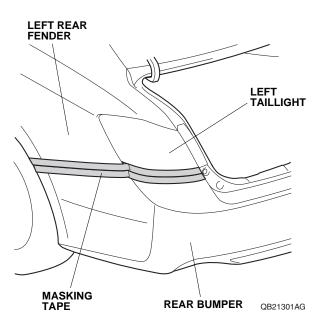


3. Install one spring nut over the hole in the rear bumper in the direction shown.

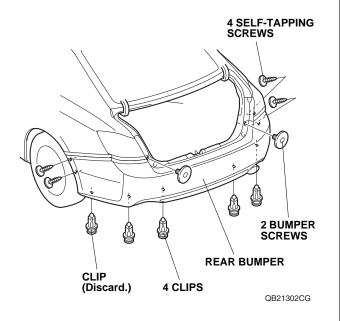


4. Repeat steps 1 through 3 on the right side.

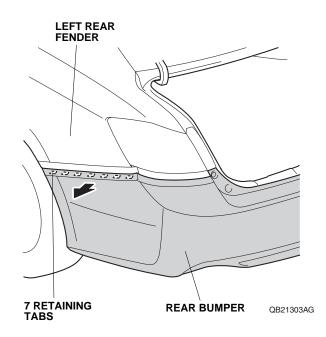
- 5. Remove the rear bumper.
 - On each side of the vehicle, attach masking tape to the rear bumper, taillight and rear fender as shown.



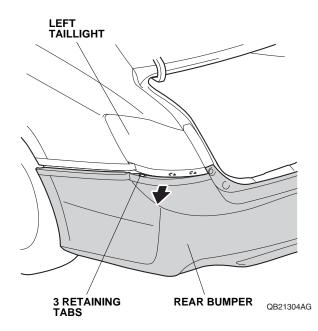
 Remove the two bumper screws, four selftapping screws and five clips.



• Release the seven retaining tabs on each side of the bumper.

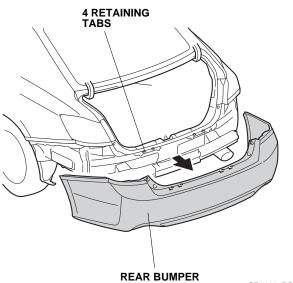


 Release the three retaining tabs on each side of the bumper.



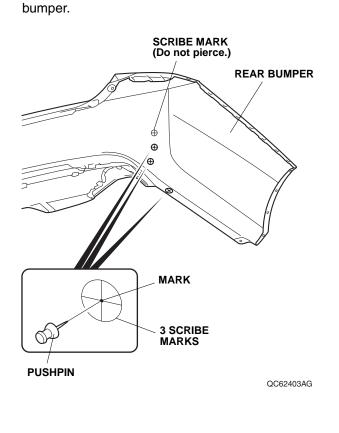
• With the help of an assistant, remove the rear bumper (four retaining tabs).

Place the rear bumper on a blanket.

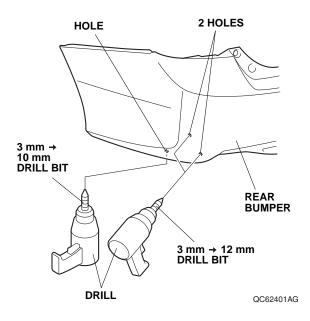


QB21305BG

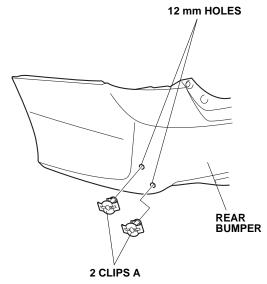
 Using a pushpin, pierce the centers of the three scribe marks on the rear bumper. NOTE: There are several markings on the inside of the rear bumper. Before piercing the rear bumper, verify you have the correct locations. Make sure to pierce the scribe marks perpendicularly to the rear



7. While wearing eye protection, drill the three piercings in the rear bumper with a 3 mm drill bit.



- Enlarge the two upper holes to 12 mm using a 12 mm drill bit. Remove any burrs.
- 9. Enlarge the lower hole to 10 mm using a 10 mm drill bit. Remove any burrs.
- 10. Install one clip A into each 12 mm hole. Push in on each clip A until you hear a click, then check to make sure they are secure in the rear bumper.

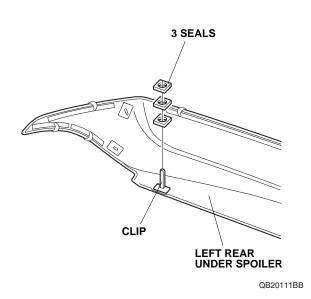


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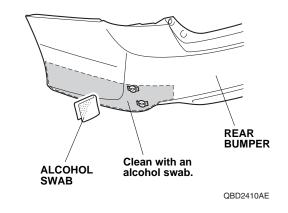
11. Peel back the adhesive backings, and tape them to the front surface of the left rear under spoiler with masking tape.



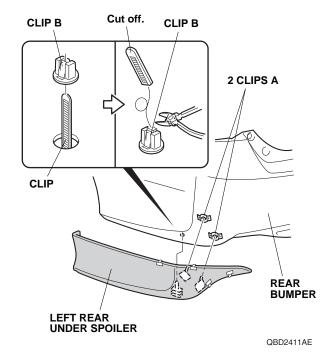
12. Install three seals onto the clip on the left rear under spoiler.



13. Using one alcohol swab, thoroughly clean the rear bumper where the left rear under spoiler will attach.

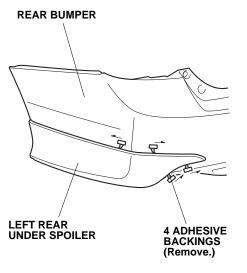


14. Install the left rear under spoiler to the rear bumper.



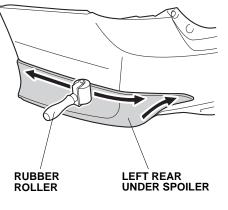
- 15. Secure the left rear under spoiler with one clip B. NOTE: Do not push the clip too tightly, or it may deform the left rear under spoiler. Readjust the clip, if necessary.
- 16. Cut off the excess from the clip.

17. While applying light pressure against the left rear under spoiler, carefully remove the adhesive backings.



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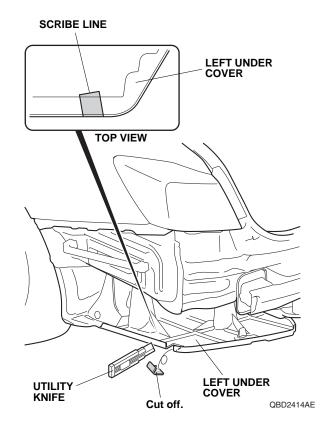
- 18. Using your hand, firmly press the left rear under spoiler against the rear bumper for 30 seconds.
- 19. Using a rubber roller, apply firm pressure while rolling to set the adhesive, especially at the ends.



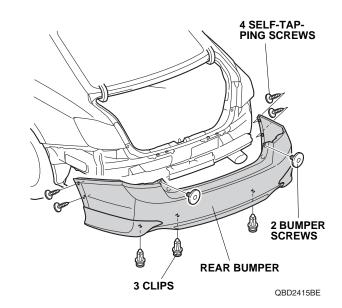
QBD2413AE

20. Repeat steps 6 through 19 on the right side.

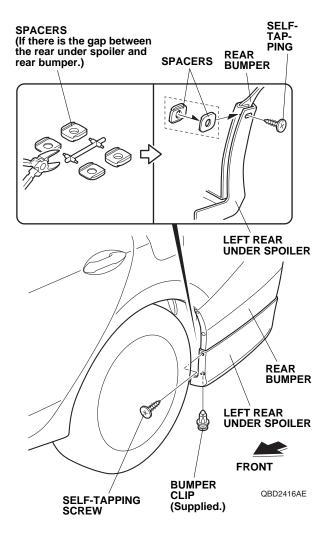
21. Using a utility knife, cut off the left under cover along the scribe line.



22. With the help of an assistant, reinstall the rear bumper.



- 23. Secure the left rear under spoiler with one selftapping screw and one bumper clip.
 - Make sure there is no gap between the rear under spoiler and rear bumper. If there is the gap, use spacers to adjust the gap.
 - Spacer thickness of "1" and "2" represent 1 mm and 2 mm respectively.
 - Do not use two of the 2 mm spacers together. Using two of the 2 mm spacers will create an unsightly condition.



- 24. Secure the right rear under spoiler with one selftapping screw and one clip removed in step 5.
 - Make sure there is no gap between the rear under spoiler and rear bumper. If there is the gap, use spacers to adjust the gap.
 - Spacer thickness of "1" and "2" represent 1 mm and 2 mm respectively.
 - Do not use two of the 2 mm spacers together. Using two of the 2 mm spacers will create an unsightly condition.

